

Technical Data Sheet (ISO)

ABS(Acrylonitrile Butadiene Styrene)

ABS 780

Features	High flow
Applications	Electronics, Household appliances, Miscellaneous goods

Physical	Test Method	Value
Specific gravity	ISO 1183	1.04
Melt Flow Index (220°C, 10kg)	ISO 1133	55 g/10min
Water absorption	ISO 62	- %
Mold Shrinkage	ISO 294-4	0.5 ~ 0.8 %

Mechanical	Test Method	Value
Tensile Strength(at yield)	ISO 527	44 Mpa
Elongation(at break)	ISO 527	24 %
Flexural Strength	ISO 178	65 MPa
Flexural Modulus	ISO 178	2,250 Mpa
Izod Impact Strength(23°C)	ISO 180/1A	23 KJ/m ²
Charpy Impact Strength(23°C)	ISO 179/1eA	24 KJ/m ²
Rockwell Hardness(R scale)	ISO 2039-2	108

Thermal	Test Method	Value
Heat Deflection Temperature(1.8Mpa, Unannealed)	ISO 75-2	80 °C
Heat Deflection Temperature(0.45Mpa, Unannealed)	ISO 75-2	91 °C
Vicat Softening Temperature(B50)	ISO 306	95 °C

Flammability	Test Method	Value
Flame Rating - UL (1.6mm)	UL 94	HB

Notes

These are just typical properties, not specifications. Users should confirm results by their own test.

Flame - retardant ABS

| Product Introduction |

Kumho's flame-retardant ABS resin is approved by UL and CSA. The flame-retardant ABS resin, which has outstanding, impact strength, weather resistance and chemical resistance, is suitable for home electronics and office automation equipment that require flame- retardant quality, such as computer monitors and TV housings.

| Characteristics & Applications |

	Grade	Characteristics	Applications
General Purpose	HFA 703	High Rigidity	Computer monitors, Copy machine, etc.
	HFA 707	General Purpose	
	HFA 451	High Flammability	
	HFA 452	Low Flammability	
Weather Resistant	HFA 462	Extrusion	Profile, Sheet requiring flammability
	HFA 705	General Purpose	Computer monitors, Copy machine, etc.
Special Purpose	HFA 700HT	Super Heat Resistance	Temperature controller, Electric concent
	HFA 456	Non-Halogen	Non-toxic V-2 application as Home electronics Housing

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Test Item / Unit	Test Method (ASTM)	Test Condition	General Purpose					Weather Resistance	Special Purpose	
			HFA-703 High Rigidity	HFA-707 General Purpose	HFA-451 High Flammability	HFA-452 Low Flammability	HFA-462 Extrusion	HFA-705 Weather Resistance	HFA-700HT Super Heat Resistance	HFA-456 Non-halogen
Tensile Strength [kg/cm ² (psi)]	D638	23°C	510 (7,250)	420 (5,970)	420 (5,970)	460 (6,540)	520 (7,367)	460 (6,540)	440 (6,260)	520 (7,367)
Elongation [%]	D638	23°C	30	20	20	20	25	20	15	20
Flexural Strength [kg/cm ² (psi)]	D790	23°C	670 (9,530)	600 (8,530)	600 (8,530)	700 (9,960)	630 (8,960)	650 (9,250)	700 (9,950)	700 (9,950)
Flexural Modulus [kg/cm ² (psi)]	D790	23°C	24,000 (341,400)	23,000 (327,000)	23,000 (327,000)	26,000 (370,000)	25,000 (355,000)	24,000 (341,400)	27,000 (384,000)	27,000 (384,000)
IZOD Impact strength [kg·cm/cm (ft·lb/in)]	D256	3.2mm, Notched, 23°C(73°F)	16 (2.9)	22 (4.1)	21 (4.0)	15 (2.8)	22 (4.1)	15 (2.8)	15 (2.8)	15 (2.8)
		6.4mm, Notched, 23°C(73°F)	14 (2.6)	19 (3.5)	18 (3.3)	14 (2.6)	20 (3.7)	14 (2.6)	14 (2.6)	14 (2.6)
		R scale	105	100	100	102	105	102	100	100
Heat Distortion Temp. [°C(°F)]	D648	18.6kg/cm ² (264psi) Unannealed	76(169)	76(169)	76(169)	80(176)	80(176)	78(172)	87(189)	76(169)
Vicat Softening Temp. [°C(°F)]	D1525		91(196)	91(196)	91(196)	96(205)	96(205)	96(205)	101(214)	91(196)
Melt Flow Index [g/10min]	D1238	200°C, 5kg	3	6	6	5.5	1.6	5	2	5
		220°C, 10kg	30	60	60	55	16	50	1.5	50
		200°C, 21.6kg	60	120	120	110	32	90	18	100
Molding Shrinkage [%]	D955		0.4 ~ 0.7	0.4 ~ 0.7	0.4 ~ 0.7	0.4 ~ 0.7	0.4 ~ 0.7	0.4 ~ 0.7	0.4 ~ 0.7	
Specific Gravity	D792		1.18	1.18	1.18	1.07	1.18	1.18	1.18	1.06
Water Absorption [%]	D570		0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.3
Flammability	UL94*	1.5mm	V-0		V-0	V-2	V-0		V-0	V-2
		2.1mm		V-0	V-0, 5VB			V-0		
		3.0mm	V-0	V-0, 5VB	V-0, 5VB		V-0	V-0	V-0	V-2

(*UL File No. E65424 (CSA File No. LS66457) Note 1) These are typical property values, not specifications.
Note 2) In case of colored products, the values could vary slightly by color.
Note 3) Values are measured at 23°C and in RH of 50% on injection molded specimens.



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